



Dart Aerospace Ltd.
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RBW109-3501-04-5
Job Sheet 202807



Part No: RBW109-3501-04-5

Job Qty: 2 pcs

Part Name: Stop



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/4/19

Job Tracking No:

Due Date: 11/22/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW109-3501-04 REV.0 IPP Rev. A 19.10.31 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	2 pcs	11/22/19		0.00	0.40	Small Fab - 1		
							Small Fab - 2		MLL
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
110	QC 5	2 pcs	11/22/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		DAS 58
							QC 5 - 9		9-89
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	2 pcs	11/22/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		



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Container No: S242607



Part: RBW109-3501-04-5

Job No: 202807

Serial No/Batch: S242607

Revision: 0

Inspector:

Exp Date:

Instructions:

Date: 12/20/19

Plex 11/4/19 10:49 AM Dart.lajeunesse.marie

					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
130 QC 21 - FG	2 pcs	11/22/19	0.00 0.00		QC 21 - FG - 21	DEC 27 2019
					QC 21 - FG - 70	
					QC 21 - SA - 53	

Part Op 100 - Assemble as per DWG.
Descriptions: 110 - QC5- Inspect part completeness to step on W/O
120 - Identify as per dwg & Stock Location:
130 - QC21- Final Inspection - Work Order Release

GAI72

37
38
172

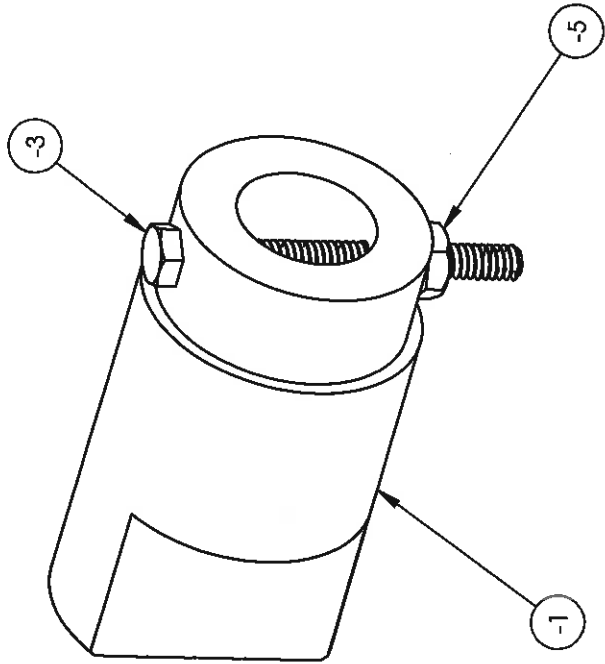
Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
91841A011	Nut	2 Ea (1 ea)	100-Small Fab - 1	523 1011
92314A253	Screw	2 Ea (1 ea)	100-Small Fab - 1	523 1012
RBW109-3501-04-5-1	Stop	2 pcs (1 ea)	100-Small Fab - 1	523 4934

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	91841A011	2	0	0
	92314A253	2	0	0
	RBW109-3501-04-5-1	2	0	0

Part Specifications				
Specifications could not be found.				

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REV		REVISIONS	
REV	DESCRIPTION	DATE	INITIAL
APPROVED		DATE	INITIAL



SHOP COPY
RETURN TO
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 202807405
69-1104

NOTE: REF T/N 109-3501-04-5
USED IN KIT RBW109-3501-04-1

RB		RED BARN MACHINE	
TITLE		STOP	
DWG NO.		RBW109-3501-04-5	
MATERIAL		DRAWN BY: GILBERT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES XXX ± .005 XX ± .01 X ± .1		APPROVED: D Med	
1. BREAK ALL SHARP EDGES .015 ± .05"		HEAT TREAT FINISH SPEC	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL AWW109	
SCALE		1:1	
DATE		3/13/2013	
SHEET 1 OF 2			

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	STOP	8061	Ø1-5/8 X 2-7/8	2
		B/O	-3	1	SCREW	S.S.	10-24 X 2 MCMASTER-CARR #92314A253	1
		B/O	-5	1	NUT	S.S.	10-24 MCMASTER-CARR #91841A011	1